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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.		
10/071,780	02/07/2002	Edmund Schuller	S&S-1102	3585		
7	590 10/07/2003		ЕХАМП	EXAMINER		
STEPHEN E. BONDURA, ESQ. DORITY & MANNING, P.A. P.O. BOX 1449 GREENVILLE, SC 29602-1449			HURLEY, SHAUN R			
			ART UNIT	PAPER NUMBER		
			3765	10		
			DATE MAILED: 10/07/2003	, -		

Please find below and/or attached an Office communication concerning this application or proceeding.

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		Application No.		Applicant(s)			
Office Action Summary		10/071,780		SCHULLER ET A	L.		
		Examiner		Art Unit			
		Shaun R Hurley		3765			
Period for	The MAILING DATE of this communication app	ears on the cover	sheet with the co	orrespondence ad	dress		
	RTENED STATUTORY PERIOD FOR REPLY	/ IS SET TO EXP	IRE 3 MONTH(5	S) FROM			
THE M - Extens after S - If the p - If NO p - Failure - Any re	IAILING DATE OF THIS COMMUNICATION. Jions of time may be available under the provisions of 37 CFR 1.13 JX (6) MONTHS from the mailing date of this communication. Deriod for reply specified above is less than thirty (30) days, a reply beriod for reply is specified above, the maximum statutory period we to reply within the set or extended period for reply will, by statute, ply received by the Office later than three months after the mailing a patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however within the statutory mining the properties of the apply and will expire S cause the application to	ver, may a reply be time mum of thirty (30) days IX (6) MONTHS from t become ABANDONED	ely filed will be considered timel he mailing date of this c (35 U.S.C. § 133).	y. ommunication.		
1)⊠	Responsive to communication(s) filed on 23 A	pril 2003 .					
2a)□	•	is action is non-fir	ıal.				
3)□	Since this application is in condition for allowa closed in accordance with the practice under <i>l</i>				e merits is		
Disposition	on of Claims						
4)🛛 (Claim(s) 33-68 is/are pending in the application	n.					
4	a) Of the above claim(s) is/are withdraw	vn from considera	tion.				
5)🛛 (Claim(s) <u>38-<i>41 and 61</i></u> is/are allowed.						
6)⊠ (Claim(s) <u>33-37,<i>42-55 and 57-68</i></u> is/are rejected	l.					
7) 🗌 (Claim(s) is/are objected to.						
8)☐ (Application	Claim(s) are subject to restriction and/or on Papers	r election requiren	nent.				
9)⊠ T	he specification is objected to by the Examiner	r.					
10)⊠ T	he drawing(s) filed on <u>07 February 2002</u> is/are	: a)□ accepted or	b)⊠ objected to	by the Examiner.			
	Applicant may not request that any objection to the						
11)∐ T	he proposed drawing correction filed on			ved by the Examin	er.		
If approved, corrected drawings are required in reply to this Office action.							
/—	he oath or declaration is objected to by the Exa	amıner.					
•	nder 35 U.S.C. §§ 119 and 120						
-	Acknowledgment is made of a claim for foreign	priority under 35	U.S.C. § 119(a))-(d) or (f).			
,	☑ All b)☐ Some * c)☐ None of:						
	1.⊠ Certified copies of the priority documents			NI-			
	2. Certified copies of the priority documents				04.5.4.5		
	3. Copies of the certified copies of the prior application from the International Buree the attached detailed Office action for a list	reau (PCT Rule 1	7.2(a)).		Stage		
14)∐ Ad	cknowledgment is made of a claim for domestic	c priority under 35	5 U.S.C. § 119(e	e) (to a provisiona	l application).		
·	☐ The translation of the foreign language pro cknowledgment is made of a claim for domesti	• •					
Attachment(-		00 130				
2) Notice	of References Cited (PTO-892) of Draftsperson's Patent Drawing Review (PTO-948) ation Disclosure Statement(s) (PTO-1449) Paper No(s) <u>6.</u>	5) 🗌		(PTO-413) Paper No Patent Application (PT			

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DETAILED ACTION

Specification

1. The disclosure is objected to because of the following informalities:

Page 9, line 12, the shredding element is not shown as detailed 10. Either the number or the description is wrong. Appropriate correction is required.

Drawings

2. The drawings are objected to as failing to comply with 37 CFR 1.84(p)(5) because they include the following reference sign(s) not mentioned in the description: 202. A proposed drawing correction, corrected drawings, or amendment to the specification to add the reference sign(s) in the description, are required in reply to the Office action to avoid abandonment of the application. The objection to the drawings will not be held in abeyance.

Claim Objections

3. Claim 68 is objected to because of the following informalities: there is an inadvertent dash at the end of the claim which Applicant should remove. Appropriate correction is required.

Claim Rejections - 35 USC § 102

4. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 5. Claims 33, 34, 43, 59, 60, 63, and 68 are rejected under 35 U.S.C. 102(b) as being anticipated by Eadie et al (4211583).

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Eadie teaches a method of producing an opening roller comprising preshaping a sawtooth-wire shredding element by means of a preshaping body into a shape essentially corresponding to a finished configuration assumed by the shredding element on its opening roller, hardening the shredding element while in its coiled shape, and using on an opening roller, as well as a further heat treating step (Abstract; Column 3, lines 1-5). Eadie also teaches the resultant opening roller.

6. Claims 33-36, 55, 59, 60, 63-65, and 68 are rejected under 35 U.S.C. 102(b) as being anticipated by Adkrom et al (4044427).

Adkrom teaches a method of producing an opening roller comprising preshaping a sawtooth-wire shredding element on a rubber shredding element carrier into a shape essentially corresponding to a finished configuration assumed by the shredding element on its opening roller, and hardening the shredding element while in its coiled shape upon the shredding element carrier (Abstract). Adkrom also teaches the resultant opening roller.

Claim Rejections - 35 USC § 103

- 7. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 8. Claim 42 is rejected under 35 U.S.C. 103(a) as being unpatentable over Eadie in view of Hetzner (5861067).

Eadie essentially teaches the invention as discussed above, but fails to teach a protective gas, which Hetzner teaches as well known (Column 2, line 44). It would have been obvious to

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one of ordinary skill in the art, at the time the invention was made, to utilize an inert atmosphere as taught by Hetzner as well known in the process of Eadie, so as to prevent corrosion of the carbon steel. The ordinarily skilled artisan would know this and understand how to utilize such an atmosphere.

9. Claims 44-46 are rejected under 35 U.S.C. 103(a) as being unpatentable over Eadie in view of Erikson et al (6117249).

Eadie essentially teaches the invention as discussed above, but fails to teach blasting with glass pellets, which Erikson teaches as well known (Column 2, lines 6-16). It would have been obvious to one of ordinary skill in the art, at the time the invention was made, to utilize grit blasting as taught by Erikson in the process of Eadie, so as to provide a smoothed working product. The final opening roller of Eadie is to be used on fibers, and as such, the ordinarily skilled artisan would understand to grit blast it, so as to remove any imperfections before use. As such, Erikson teaches that grit blasting with glass pellets is a well known method of performing this removal. Likewise, a demagnetizing step would have to be performed since such blasting can cause magnetism to build up in the shredding element.

10. Claims 47-50 and 62 are rejected under 35 U.S.C. 103(a) as being unpatentable over Eadie in view of Graf (6289588).

Eadie essentially teaches the invention as discussed above, but fails to teach chemical deburring and nickel plating, which Graf teaches as well known. It would have been obvious to one of ordinary skill in the art, at the time the invention was made, to utilize chemical deburring as taught by Graf, so as to provide a smoothed working product (Column 3, line 45). The final opening roller of Eadie is to be used on fibers, and as such, the ordinarily skilled artisan would

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understand to debur it, so as to provide a smooth surface. Likewise nickel plating would provide a smooth and wear resistant surface, something Eadie would know and understand (Abstract).

11. Claims 49, 57, 58, 66, and 67 are rejected under 35 U.S.C. 103(a) as being unpatentable over Eadie in view of Russo et al (5298095).

Eadie essentially teaches the invention as discussed above, but fails to teach plasma coating carbon steel with a titanium nitride coating, which Russo teaches (Abstract; Column 1, line 61). It would have been obvious to one of ordinary skill in the art, at the time the invention was made, to utilize a plasma coating of titanium nitride, so as to provide a wear resistant coating. Eadie is concerned with producing an opening roller which must withstand constant wear from fiber transfer and separation, and would know and understand to utilize such a well known coating.

12. Claims 37 and 51-54 are rejected under 35 U.S.C. 103(a) as being unpatentable over Eadie in view of Hollingsworth (5096506).

Eadie essentially teaches the invention as discussed above, but fails to teach grinding the teeth of the shredding element, which Hollingsworth teaches as well known (Column 7, lines 30-32). It would have been obvious to one of ordinary skill in the art, at the time the invention was made, to grind the teeth of Eadie, so as to provide a sharp working product. The final opening roller of Eadie is to be used on fibers, and as such, the ordinarily skilled artisan would understand to grind it, so as to provide a sharp surface so as to better catch the fibers individually.

Allowable Subject Matter

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13. Claims 38-41, 56, and 61 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the

base claim and any intervening claims.

Conclusion

14. The prior art made of record and not relied upon is considered pertinent to applicant's

disclosure. Fenical (5294270) teaches what is well known in the art.

15. Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Shaun R Hurley whose telephone number is (703) 605-1236. The

examiner can normally be reached on Mon - Fri, 7:00am - 4:00pm, off every other Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, John J Calvert can be reached on (703) 305-1025. The fax phone number for the

organization where this application or proceeding is assigned is (703) 872-9306.

Any inquiry of a general nature or relating to the status of this application or proceeding

should be directed to the receptionist whose telephone number is (703) 308-1148.

SRH

30 September 2003

Rodney M. Lindsey
Primary Examiner

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